



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP-1404-1
Job Sheet 187055



Part No: RBBP-1404-1

Job Qty: 1 pcs

Part Name: K-Flex Drive Shaft Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 1/29/19 *1/24/19*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBBP-1404-1 Rev.2 IPP Rev. A 18.11.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	1/29/19		0.00	0.20	Small Fab - 1		<i>MCC</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	1/29/19		0.00	0.00	QC 5 - 10		<i>03/03/19</i>
							QC 5 - 12		
							QC 5 - 16		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	1 pcs	1/29/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S150077



Part: RBBP-1404-1

Job No: 187055

Serial No/Batch: S150077

Revision: 2

Inspector:

Exp Date:

Instructions:

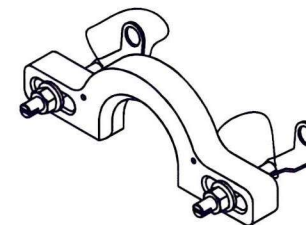
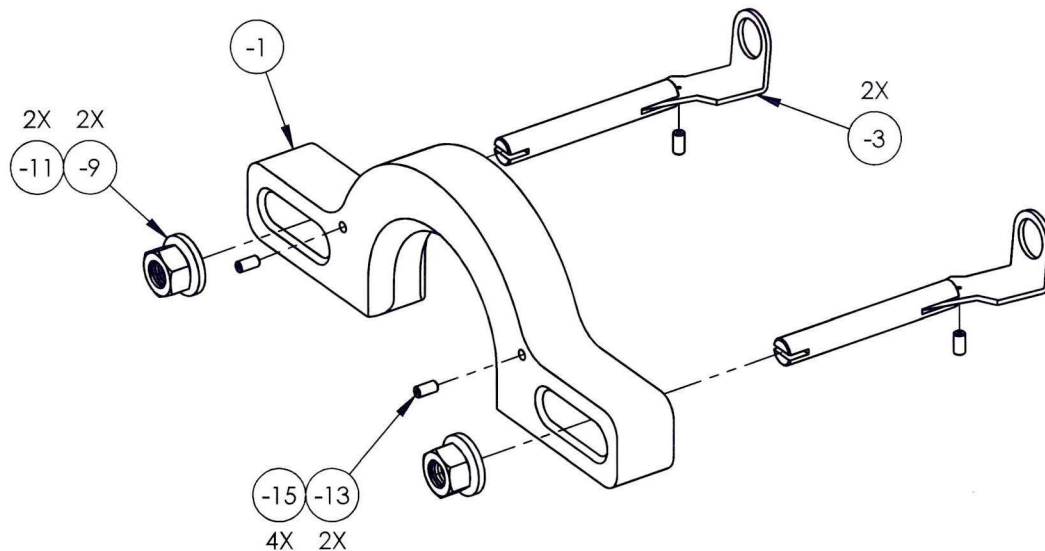
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/01/19

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLC
130	QC 21 - FG	1 pcs	1/29/19	0.00 0.00	QC 21 - FG - 16
					QC 21 - FG - 21
Part Op Descriptions: 100 - Assemble as per DWG.					21 9-81 FEB 01 2019
Job BOM					
	Part / Item	Component Name	Quantity	Operation	Container
26	3936T33	Stop Sleev Rnd 1/32 X 1/4" (Carr)	4 (4 ea)	100-Small Fab - 1	5133305
48	8930T26	Coated Cable	2 (2 ea)	100-Small Fab - 1	5133304
38	95462A510	Hex Nut 5/16-24 - Steel Grade 5	2 (2 ea)	100-Small Fab - 1	5133303
60	98023A030	Flat Washer 11/32 Id X 11/16 Od (Mcmaster)	2 (2 ea)	100-Small Fab - 1	5133300
141D	RBBP-1404-1-1	Block	1 pcs (1 ea)	100-Small Fab - 1	5142094
	RBBP-1404-1-3	Weldment	2 pcs (2 ea)	100-Small Fab - 1	5146560
Job Allocations					
	Operation	Component Part	Required	Inventory	Allocated
	100-Small Fab - 1	3936T33	4	0	0
		8930T26	2	0	0
		95462A510	2	0	0
		98023A030	2	0	0
		RBBP-1404-1-1	1	0	0
		RBBP-1404-1-3	2	0	0
Part Specifications					
Specifications could not be found.					

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-9 CH'D P/N FROM 91083A030 IN BOM. MADE ASSEMBLY DRAWING.	2/21/2011	RJC	RW
2	16-0025	-3 CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE. -7 ADDED FLAT PATTERN. -11 CH'D P/N WAS 95505A612 IS 95462A510. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	2/8/2016	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 187055 M.C.
18-11-27

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BLOCK	DELFIN		2
	X		-3	2	WELDMENT			3
	1		-5		BOLT	ALL THREAD	5/16-24 (MCMASTER-CARR #99086A120) MODIFIED	4
	1		-7		EYE	1018/1020 CR		5
		B/O	-9	2	FLAT WASHER	STEEL	Ø5/16 (MCMASTER-CARR #98023A030)	1
		B/O	-11	2	HEX NUT	STEEL GRD 5	5/16-24 (MCMASTER-CARR #95462A510)	1
		B/O	-13	2	COATED CABLE	S.S.	(7X7 CABLE) Ø1/32 X 6 (MCMASTER-CARR #8930T26)	1
		B/O	-15	4	STOP SLEEVE	COPPER	Ø1/32 X 1/4 (MCMASTER-CARR #3936T33)	1
	ASSY -3							

DART AEROSPACE	
TITLE K-FLEX DRIVE SHAFT TOOL	
DWG NO. RBBP-1404-1	REV 2
MAT'L HEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL BELL 206B
APPROVED: GILBERT	
SCALE 1:2	DATE 1/14/2011
SHEET 1 OF 5	